

Notice of Allowability	Application No.	Applicant(s)
	10/716,681	RUELKE ET AL.
	Examiner	Art Unit
	Thanhha Pham	2813
The MAILING DATE of this communication apperature All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in t or other appropriate commun IGHTS. This application is sul and MPEP 1308.	his application. If not included ication will be mailed in due course. THIS bject to withdrawal from issue at the initiative
2. ☑ The allowed claim(s) is/are <u>1-6,13-18,21,22 and 24-26</u> .		
 Acknowledgment is made of a claim for foreign priority una)	been received. been received in Application	No
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		reply complying with the requirements
 A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give 	itted. Note the attached EXAMes reason(s) why the oath or d	INER'S AMENDMENT or NOTICE OF leclaration is deficient.
 5. CORRECTED DRAWINGS (as "replacement sheets") mus (a) including changes required by the Notice of Draftspers 1) hereto or 2) to Paper No./Mail Date (b) including changes required by the attached Examiner's Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the deposit of the deposit of	on's Patent Drawing Review (s Amendment / Comment or in 84(c)) should be written on the he header according to 37 CFR sit of BIOLOGICAL MATER	the Office action of drawings in the front (not the back) of 1.121(d). RIAL must be submitted. Note the
Attachment(s) 1. Notice of References Cited (PTO-892) 2. Notice of Draftperson's Patent Drawing Review (PTO-948) 3. Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date	6. ⊠ Interview Sum Paper No./M: 8), 7. ⊠ Examiner's Ar	rmal Patent Application (PTO-152) nmary (PTO-413), ail Date 12/08/2005. mendment/Comment ratement of Reasons for Allowance

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This Office Action is in response to Applicant's Amendment dated 09/27/2005 and interview dated 12/05/2005 & 12/08/2005.

EXAMINER'S AMENDMENT

A. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Mike Amerson on 12/05/2005 and 12/08/2005.

B. The application has been amended as follows:

Replace claims 1, 13 and 24 as below:

In claim 1:

1. A method, comprising:

forming a nitrogen-enriched silicon carbide-containing layer over a substrate; modifying at least an exposed surface of said nitrogen-enriched silicon carbide containing layer by treating the exposed surface with an inert plasma atmosphere;

forming a low-k dielectric layer over said nitrogen-enriched silicon carbidecontaining layer;

performing a patterning process to form a via in said low-k dielectric layer by means of a first resist mask;

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after forming said via, performing an out-gassing step to remove contaminants from said nitrogen-enriched silicon carbide-containing layer; and

after performing said out-gassing step, performing a patterning process to form a trench in said low-k dielectric layer by means of a second resist mask.

In claim 13:

13. A method of forming a metallization layer, the method comprising:

depositing a nitrogen-containing low-k barrier layer over a substrate;

modifying a surface of said nitrogen-containing low-k barrier layer by introducing noble gas atoms into a region of said nitrogen-containing low-k barrier layer by exposing said nitrogen containing low-k barrier layer to a plasma treatment comprising a noble gas;

depositing a low-k dielectric layer over said nitrogen-containing low-k barrier layer;

patterning said low-k dielectric layer by a lithography process, wherein said modified surface reduces resist poisoning in said lithography process, wherein patterning said low-k dielectric layer includes forming a via in said low-k dielectric layer by means of a first resist mask;

after forming said via, performing an out-gassing step to remove contaminants from said nitrogen-containing low-k barrier layer;

after performing said out-gassing step, forming a trench in an upper portion of said low-k dielectric layer by means of a second resist mask; and

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forming a metal region in said via and said trench in said patterned low-k dielectric layer.

In claim 24:

24. A method, comprising:

forming a barrier layer comprised of a nitrogen-enriched silicon carbidecontaining layer over a substrate;

exposing a surface of said barrier layer to a plasma ambient comprising a noble gas to thereby increase a concentration of atoms of said noble gas in a region of said barrier layer having a depth, wherein said depth ranges from approximately 0.3-3 nm;

forming at least one low-k dielectric layer above said barrier layer after said surface of said barrier layer is exposed to said plasma ambient;

patterning said at least one low-k dielectric layer by a lithography process, wherein said exposed surface reduces resist poisoning in said lithography process, wherein patterning said at least one low-k dielectric layer includes:

forming a via in said at least one low-k dielectric layer by means of a first resist mask;

after forming said via, performing an out-gassing step to remove contaminants from said nitrogen-enriched silicon carbide-containing barrier; and after performing said out-gassing step, forming a trench in an upper portion of said at least one low-k dielectric layer by means of a second resist mask; and

forming a conductive interconnection in said at least one low-k dielectric layer.

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Allowable Subject Matter

- C. Claims 1-6, 13-18, 21-22, and 24-26 are allowed.
- **D.** The following is an examiner's statement of reasons for allowance:
 - Recorded Prior Art fails to disclose or suggest the combination of the process
 steps as recited in the base claim 1 including: after forming said via, performing
 an out-gassing step to remove contaminants from said nitrogen-enriched silicon
 carbide-containing layer; and after performing said out-gassing step, performing
 a patterning process to form a trench in said low-k dielectric layer by means of a
 second resist mask.
 - Recorded Prior Art also fails to disclose or suggest the combination of the
 process steps of method for forming metallization layer as recited in the base
 claim 13 including: after forming said via, performing an out-gassing step to
 remove contaminants from said nitrogen-containing low-k barrier layer; and after
 performing said out-gassing step, forming a trench in an upper portion of said
 low-k dielectric layer by means of a second resist mask.
 - Recorded Prior Art fails to disclose or suggest the combination of the process steps as recited in the base claim 24 including: after forming said via, performing an out-gassing step to remove contaminants from said nitrogen-enriched silicon carbide-containing layer; and after performing said out-gassing step, forming a trench in an upper portion of said at least one low-k dielectric layer by means of a second resist mask.

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E. Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

F. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Thanhha Pham whose telephone number is (571) 272-1696. The examiner can normally be reached on Monday and Thursday 9:00AM - 9:30PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Carl Whitehead can be reached on (571) 272-1702. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Thanhha Pham